





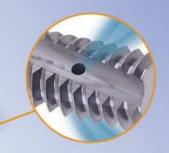
CarbideMilling Tools

HeliCool-R

Thread Mill with Radial Cooling

- Radial exits deliver coolant directly to cutting edge
- Flushes chips out of through holes more effectively
- Great solution when external cooling is not available!





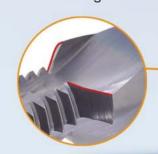
Helicool-C

See the new leaflet!



Thread Mill & Chamfering Tool

- Combination chamfer and thread mill in a single tool!
- Saves space in tool magazine
- Requires fewer tool changeovers and reduces machining time









Spotlight



MITM NEW!

Multi-Flute Indexable Thread Milling Tools

Two cutting edges on each insert

Longer inserts for increased thread depths

Excellent tool stability

Multiple flutes for ultra-high feed rate

Tool diameters as small as 17mm /.67"



Get the New Brochure!

Making Thread Milling Easy TM Gen 8.0.1

CNC Program Generator for Thread Milling

TM Gen guides you to the best tool & optimal machining data and takes the guesswork of threading

- Generates the CNC program (G Code).
- Supports Fanuc, Mazatrol, Siemens, Mitsubishi and Heidenhain controllers
- Compatible with Windows

Ask your VARDEX distributor for the *full TM Gen CD today! Watch for software upgrades on www.vargus.com

NEW
Version 8.0.1
Includes HeliCool line,
MilliPro & MITM
tools!



*Full CD version includes PDF catalogs and reference material



PRESENTING VARDEX Technical tips and practical solutions for

common thread milling and thread turning applications.

Get **Better Threading** Results!

VARDEX

Solution: Use a thread mill

Problem with Taps



VARDEX Tips

Email Newsletter

Solution: Use a thread milling insert

break

• Must stop the machine to remove chips each time they accumulate

• High quality, expensive parts need additional finishing to remove scratches caused by chips

Long, curled chips wrap around the tool and interfere Long, curied crips wrap around the tool and interest with machining
 Chips pack the hole, causing the threading tool to

- Short, manageable chips are easily flushed out of the hole with coolant.
 Small chips and excillent chip evacuation results in better machined finish and longer tool life.



plus

Multi-tooth inserts for high-volume production

- Fewer passes for high productivity
- Optimal distribution of cutting load
- Longer tool life

Available in 3 styles:



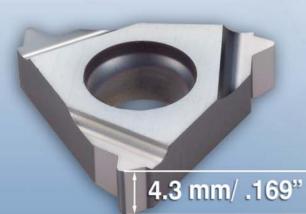
NEW Improved Design!





Get the New Brochure!





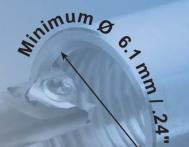
- Use with Redline holders or other holders with deeper-than-standard pockets.
- Available in all popular profiles

NEW Thicker Inserts 4.3mm / .169"

Threading Solutions









Mini-3 IC 4.0

Indexable inserts for threads as small as 6.1 mm /.24" diameter

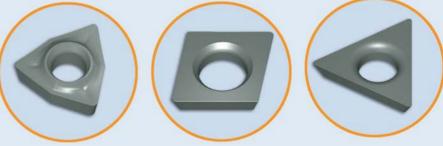




Micro Tools

The largest range of solid carbide tooling solutions for threading, grooving and boring holes as small as 3.2 mm / .126" diameter Available in singled-ended or economical double-ended version





Threading has never been SO EASY!

TT Gen Thread Turning NEW!

your application in seconds.

Tool Selection Software

VARGUS' new TT Gen software guides you to the right

thread turning tool and the best cutting conditions for

Ask your VARDEX distributor for a free TT Gen CD. For software upgrades, visit: www.vargus.com





Get the complete VARDEX Catalog

The # 1 Source of Precision
Threading Solutions Worldwide!

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