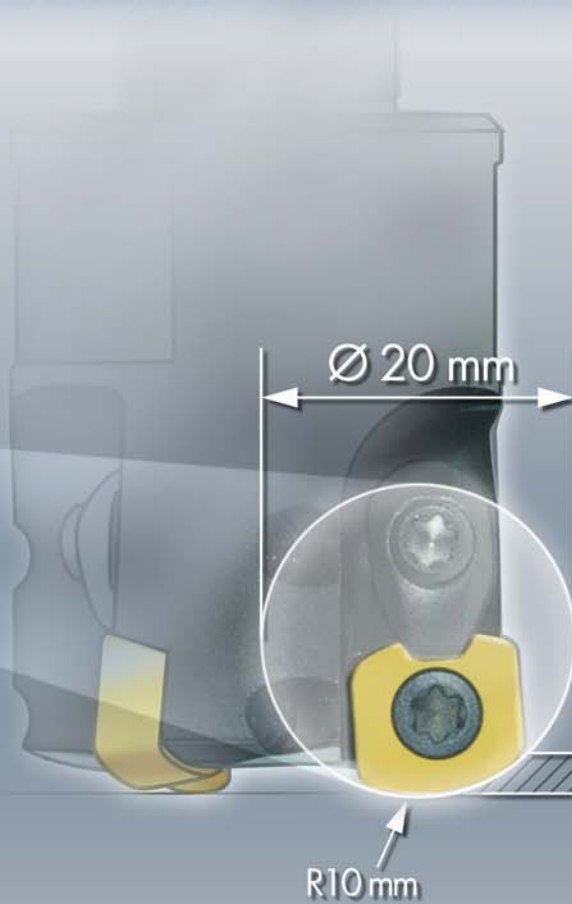


Indexable
Milling
Modular Series

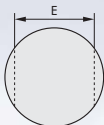
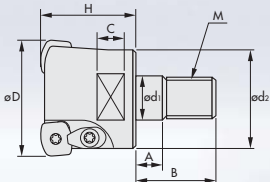
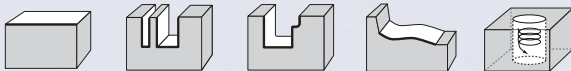
No. 316

ASRM Turbo Modular **ASR Series -** *Maximum Volume & High Feed Cutting (HFC)*



ASRM

Q max	▽	HRC	No. of Teeth	No. of Teeth	No. of Teeth
High Efficient	Roughing	50	2	3	4

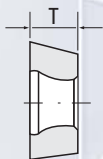
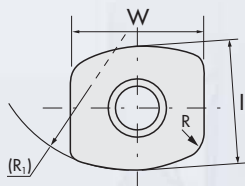


D 0/-0.2

ID Code	Item Code	Stock	Flutes	ØD	H	Ød ₁	M	Ød ₂	A	B	C	E	Inserts
FH 494	ASRM0020-2	■	2	20	30	10.5	M10	18	6	19	10	15	EPNW-0803TN-10
FH 495	ASRM0025-2	■	2	25	35	12.5	M12	21	7	22	10	17	EDNW-10T3TN-10
FH 496	ASRM0032-3	■	3	32	40	17	M16	29	7	23	12	22	EDNW-10T3TN-10
FH 497	ASRM0040-4	■	4	40	40	17	M16	29	7	23	12	22	EDNW-10T3TN-10

■ = Stock | Germany

INSERTS



Ø 20 mm



ID Code	Item No.	Stock	Grade	R	(R ₁)	I	T	W
WF 570	EPNW-0803TN-10	■	CY150	3	10	8.1	3.18	7.94
WF 569	EPNW-0803TN-10	■	CY250	3	10	8.1	3.18	7.94
WF 571	EPNW-0803TN-10	■	GF30	3	10	8.1	3.18	7.94
WF 573	EDNW-10T3TN-10	■	CY150	3	10	10	3.97	10
WF 572	EDNW-10T3TN-10	■	CY250	3	10	10	3.97	10
WF 574	EDNW-10T3TN-10	■	GF30	3	10	10	3.97	10

■ = Stock | Germany

└ Programming Radius

PARTS	Clamp Screw	Clamp Piece Set	Wrench
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Body	ID-Code	Item-Code	ID-Code	Item-Code	ID-Code	Item-Code
ASRM-0020-2	ET 32	242-141	–	–	ET 12	104-T15
ASRM-0025-2	ET 148	501-161	ET 163	CM3,5-141	ET 12	104-T15
ASRM-0032-3	ET 148	501-161	ET 163	CM3,5-141	ET 12	104-T15
ASRM-0040-4	ET 148	501-161	ET 163	CM3,5-141	ET 12	104-T15

Hitachi Tool Engineering Europe GmbH

Itterpark 12 · 40724 Hilden · Germany · Phone +49 (0) 21 03 – 24 82-0 · Fax +49 (0) 21 03 – 24 82-30

e-Mail info@hitachitool-eu.com · Internet www.hitachitool-eu.com

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