

Indexable
Milling
Modular Series

No. 320.3

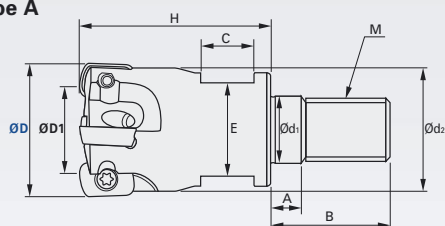
ASR Pico Turbo Metric Series

High Feed Cutting (HFC) & High Hardness Cutting (HHC)

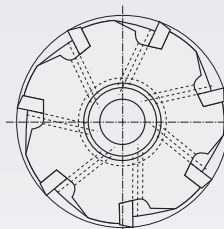
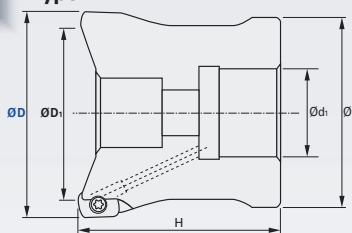
Ø 16 mm ~ Ø 66 mm



Type A



Type B



ØD 0 / -0.2

	ID Code	Item Code	Stock	Flutes	ØD	ØD1	H	Ød ₁	M	Ød ₂	A	B	C	E	Inserts
Type A	FH 529	ASRM-2016R-2	■	2	16	6.2	25	8.5	M8	13	5.5	17	10	10	One Insert-size for all diameters Ø 16 mm ~ Ø 66 mm  EPNW0603TN-8
	FH 530	ASRM-2020R-3	■	3	20	10.2	30	10.5	M10	18	6	19	10	15	
	FH 531	ASRM-2025R-4	■	4	25	15.2	35	12.5	M12	21	7	22	10	17	
	FH 532	ASRM-2032R-5	■	5	32	22.2	40	17	M16	29	7	23	12	22	
	FH 533	ASRM-2040R-6	■	6	40	30.2	40	17	M16	29	7	23	12	22	
Type B	FH 537	ASR-2042RM-6	■	6	42	32.2	40	16		32					
	FH 538	ASR-2052RM-7	■	7	52	42.2	50	22		47					
	FH 539	ASR-2066RM-8	■	8	66	56.2	50	27		60					

■ = Stock | Germany

INSERTS



ID Code	Item No.	Stock	Grade	NEW Coating	R
WF 641	EPNW0603TN-8	■	TB6005	PVD Hybrid Coating	2
WF 642	EPNW0603TN-8	■	TB6020	PVD Hybrid Coating	2
WF 643	EPNW0603TN-8	■	TB6045	PVD Hybrid Coating	2

■ = Stock | Germany

Programming Radius

Clamp Screw

Wrench

ID-Code	Item-Code	ID-Code	Item-Code
ET175	250-141(A)	ET13	104-T8