

Milling Chucks AMC

for **Indexable
Milling**
Modular Series

Modular Chucks

Run-out 3μ

HSK 63



SK 40



BT 40



▽ Roughing



▽▽▽ Finishing



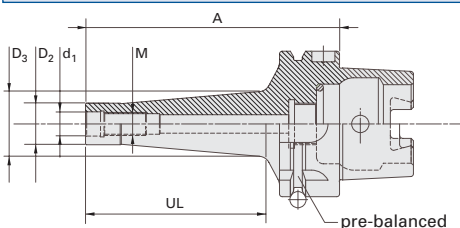
Using Length

HSK 63	25 ~ 100mm
SK 40	10 ~ 90mm
BT 40	10 ~ 90mm



Milling Chucks

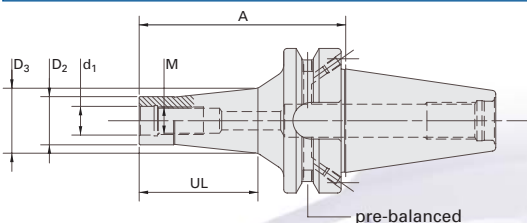
HSK 63 MD | DIN 69893 HSK



d₁	+0
	+0.005

ID Code	Item Code	M	A	UL	d ₁	D ₂	D ₃
NT 168	HKA063MD008025	8	60	25	8.5	13	15
NT 184	HKA063MD008050	8	85	50	8.5	13	19
NT 169	HKA063MD008075	8	110	75	8.5	13	22
NT 185	HKA063MD008100	8	135	100	8.5	13	24
NT 170	HKA063MD010025	10	60	25	10.5	18	23
NT 186	HKA063MD010050	10	85	50	10.5	18	25
NT 171	HKA063MD010075	10	110	75	10.5	18	28
NT 187	HKA063MD010100	10	135	100	10.5	18	30
NT 188	HKA063MD012025	12	60	25	12.5	21	24
NT 172	HKA063MD012050	12	85	50	12.5	21	30
NT 189	HKA063MD012075	12	110	75	12.5	21	32
NT 173	HKA063MD012100	12	135	100	12.5	21	35
NT 190	HKA063MD016025	16	60	25	17	29	29
NT 174	HKA063MD016050	16	85	50	17	29	34
NT 191	HKA063MD016075	16	110	75	17	29	37
NT 175	HKA063MD016100	16	135	100	17	29	41

SK 40 MD | DIN 69871

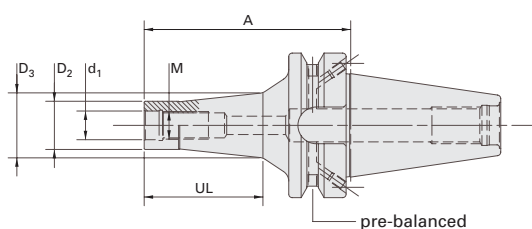


d₁	+0
	+0.005

ID Code	Item Code	M	A	UL	d ₁	D ₂	D ₃
NT 192	SKB040MD008010	8	50	10	8.5	13	13
NT 176	SKB040MD008030	8	70	30	8.5	13	15
NT 193	SKB040MD008050	8	90	50	8.5	13	20
NT 177	SKB040MD008070	8	110	70	8.5	13	22
NT 194	SKB040MD010010	10	50	10	10.5	18	18
NT 178	SKB040MD010030	10	70	30	10.5	18	20
NT 195	SKB040MD010050	10	90	50	10.5	18	25
NT 179	SKB040MD010070	10	110	70	10.5	18	28
NT 196	SKB040MD012010	12	50	10	12.5	21	21
NT 197	SKB040MD012030	12	70	30	12.5	21	24
NT 180	SKB040MD012050	12	90	50	12.5	21	28
NT 198	SKB040MD012070	12	110	70	12.5	21	31
NT 181	SKB040MD012090	12	130	90	12.5	21	33
NT 199	SKB040MD016010	16	50	10	17	29	29
NT 200	SKB040MD016030	16	70	30	17	29	29
NT 182	SKB040MD016050	16	90	50	17	29	34
NT 201	SKB040MD016070	16	110	70	17	29	37
NT 183	SKB040MD016090	16	130	90	17	29	40

Milling Chucks

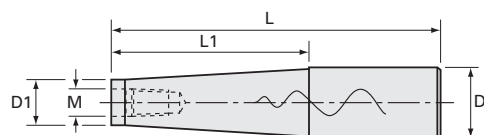
BT 40 MD | MAS 403 BT



d_1	+0
	+0.005

ID Code	Item Code	M	A	UL	d_1	D ₂	D ₃
NT 202	BTB040MD008010	8	50	10	8.5	13	15
NT 203	BTB040MD008050	8	90	50	8.5	13	20
NT 204	BTB040MD010010	10	50	10	10.5	18	18
NT 205	BTB040MD010050	10	90	50	10.5	18	25
NT 206	BTB040MD012010	12	50	10	12.5	21	24.5
NT 207	BTB040MD012050	12	90	50	12.5	21	28
NT 208	BTB040MD012090	12	130	90	12.5	21	33
NT 209	BTB040MD016010	16	50	10	17	29	29
NT 210	BTB040MD016050	16	90	50	17	29	34
NT 211	BTB040MD016090	16	130	90	17	29	40

PCMD | Heavy Steel Extension Adaptors



ID Code	Item Code	D	M	L	L1	D1
NT 227	PCMD-12060M6	12	M6	115	60	10
NT 228	PCMD-12080M6	12	M6	135	80	10
NT 229	PCMD-16080M8	16	M8	140	80	13
NT 230	PCMD-16120M8	16	M8	180	120	13

Indexable Milling Modular Series

ASRM

ASR Turbo –
Maximum Volume &
High Feed Cutting (HFC)



Ø 16 – Ø 40 mm

AHUM

High-Feed Ultra –
High Feed Cutting (HFC)



Ø 16 – Ø 32 mm

BCFM

Ball



Ø 20 – Ø 32 mm

ABPFM/ARPFM

Ball / Radius –
High Precision Finish



Ø 10 – Ø 32 mm

Ø10	Ø12	Ø16	Ø20	Ø25	Ø32	Ø40
M6	M6	M8	M10	M12	M16	M16

Product Range

Solid Carbide End Mills

HSK 63

Epoch21
MINIATURE

SK 40

3D-Cut

ASRM

CARBIDE

Indexable Milling Tools

AHUM

**Indexable
Milling**

BT 40

ESM Speed End Mills
EMC Power Drills

BCFM

ESM SPEED

Milling Chucks

**Milling
Chucks**

ABPFM

ARPFM

Using Length

HSK 63 25 ~ 100 mm

SK 40 10 ~ **Distributed by:**

BT 40 10 ~ 90 mm